

Work Order ID 65158

Thursday, January 06, 2011 3:33:01 PM

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Item ID: D350-567-031

Accept

Setup Start

Revision ID:

Stop

Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 1/6/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 1/14/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-567-031 Location: _____ PPP Rev: <u>B</u>								
140  QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

11/1/26 SL 10
11/01/26 AD
CL 11/01/26

Picklist Print

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Work Order ID: 65158

Parent Item: D350-567-031

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 1/6/2011

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue 08-04-25 DD verified by: LL
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN526C632R12

Purchased

No

120

Each

37.0000

8

8



Screw

Location

Loc Qty

Loc Code

ST326

37

114240

8

115422

29

AN960JD6

NAS1149DN632

Purchased

No

120

Each

436.0000

8

8



Washer

Location

Loc Qty

Loc Code

ST347

436

104537

436

D2463

Manufactured

No

120

f

21.4005

3.75

3.75



Seal

Location

Loc Qty

Loc Code

ST404

21.40053

55561

1.68

62597

19.72053

messured
fill loc b5
(D2463-0450) CUT, (1) AT 45.00" ASPER DWG
PER KIT

11/1/25

11/1/25

B64944 11/1/25 (12)

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Work Order ID: 65158

Parent Item: D350-567-031

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 1/6/2011

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

D3210-1
Doubler

Manufactured No

120 Each

3.0000

Location

Loc Qty

Loc Code

ST210

3

56328

3

Manufactured No

120 Each

7.0000

Location

Loc Qty

Loc Code

ST211

7

56329

1

62832

6

Manufactured No

120 Each

12.0000

Location

Loc Qty

Loc Code

ST210

12

43034

2

53737

10

Manufactured No

120 Each

5.0000

Location

Loc Qty

Loc Code

ST211

5

60891

5

Manufactured No

120 Each

0.0000

DT8439
template

D3213-041
Door Assembly

D3212-1
Floor Window

D3211-1
Bracket

D3210-1
Doubler

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Work Order ID: 65158

Parent Item: D350-567-031

Parent Item Name: Interior Floor Window (Sliding Door Compatible)

Start Date: 1/6/2011

Required Date: 1/14/2011

Start Qty: 1.00

Required Qty: 1.00

MS20470AD4-5 Purchased No 120 Each 1,378.000 40



Rivet, Universal Head



11/1/2558

Location

Loc Qty

Loc Code

ST319

1378

116410

1378

40

MS20470AD4-6 Purchased No 120 Each 3,091.000 90



Rivet, Universal Head



11/1/2558

Location

Loc Qty

Loc Code

ST319

2945

116391

2945

90

ST320

146

114988

146

MS20470AD4-7 Purchased No 120 Each 2,292.000 20



Rivet, Universal Head



11/1/2558

Location

Loc Qty

Loc Code

ST320

2292

115996

992

20

116081

1300

MS21042L06 Purchased No 120 Each 308.0000 8



Nut



11/1/2558

Location

Loc Qty

Loc Code

ST300

108

116082

108

ST301

200

116549

200

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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET